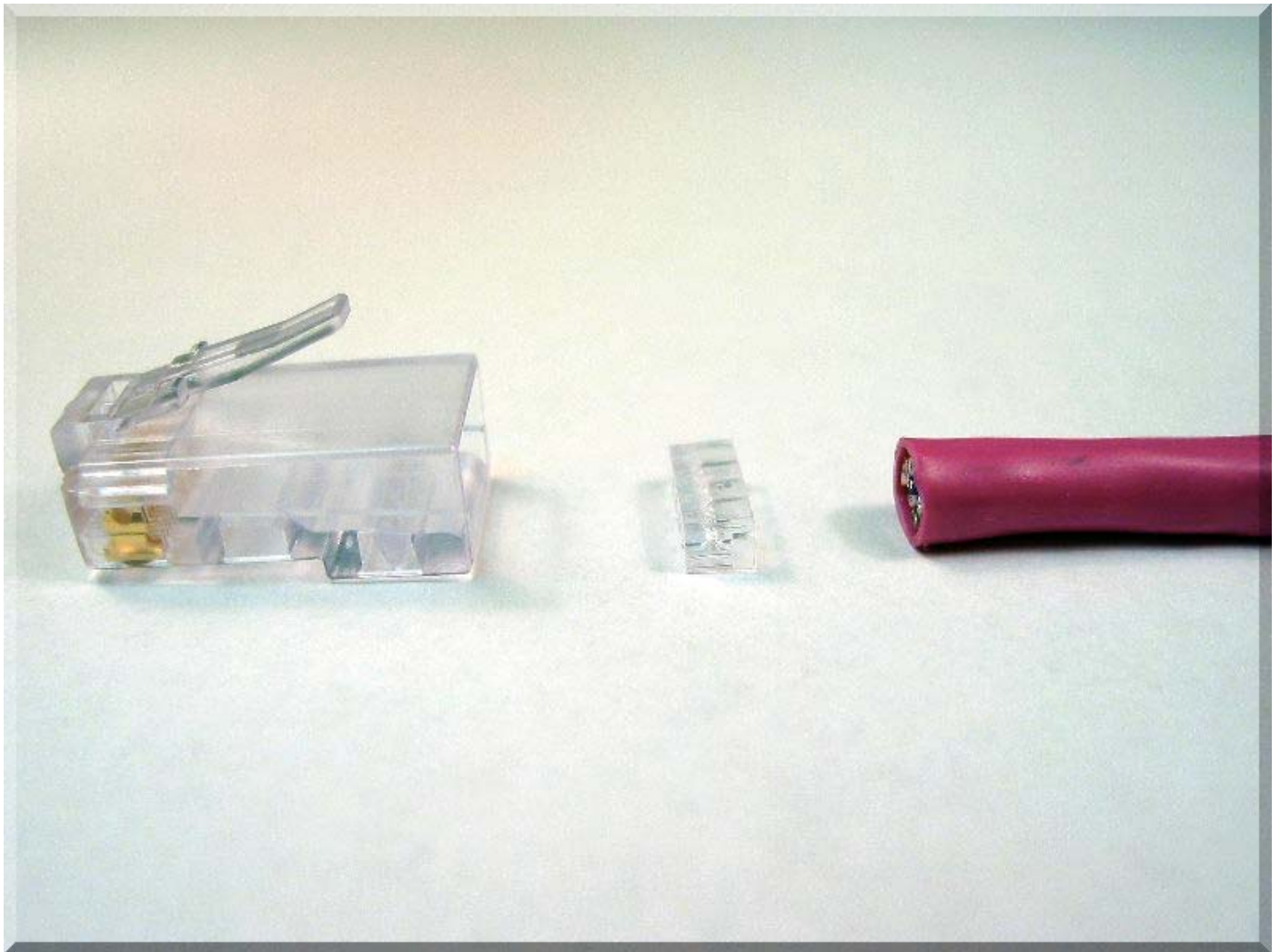


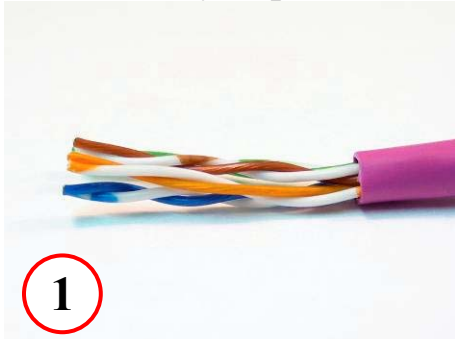


## CAT 5 UNSHIELDED PLUG ASSEMBLY



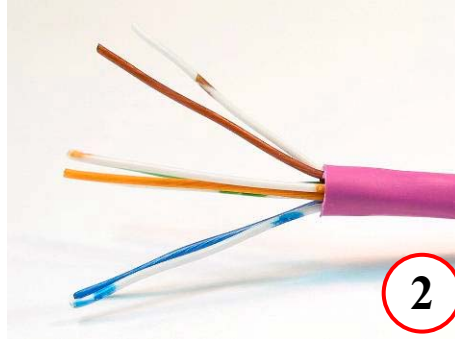
### CAT 5 UNSHIELDED PLUG ASSEMBLY INSTRUCTIONS

Assembly steps 1 – 11:



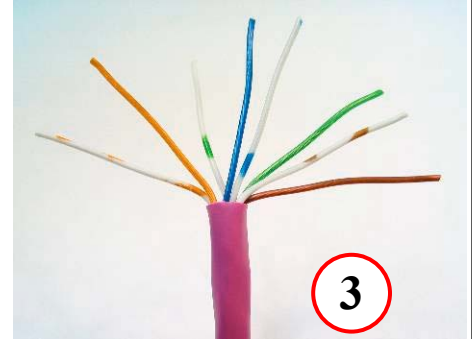
1

Remove approximately 1 inch of Cable Jacket



2

Spread out wire pairs



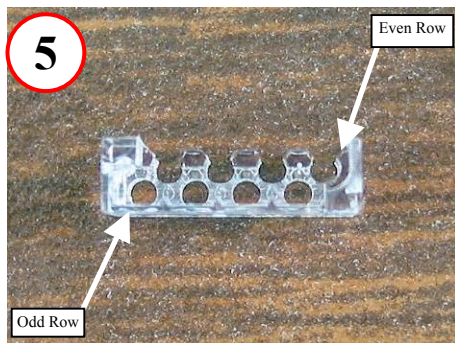
3

Align pairs (TIA 586-B shown)



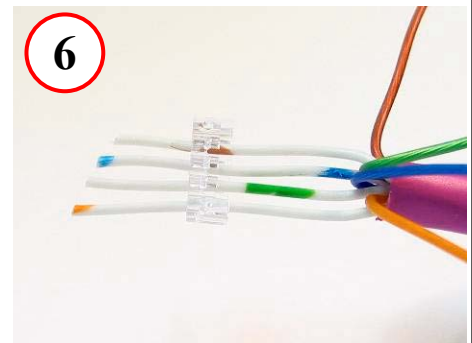
4

Trim wires 1, 3, 5, & 7 at an angle



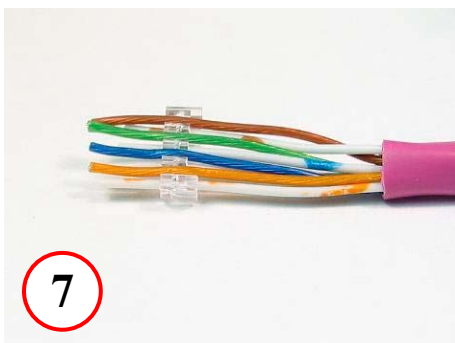
5

A264 Management Bar –Odd and Even rows



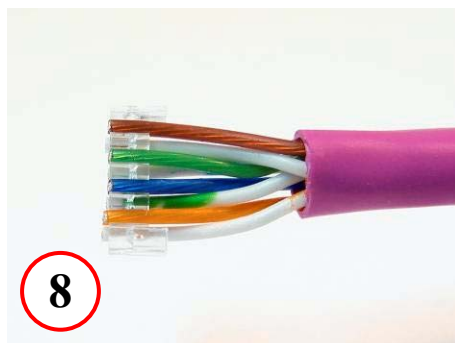
6

Slide trimmed conductors into Management Bar



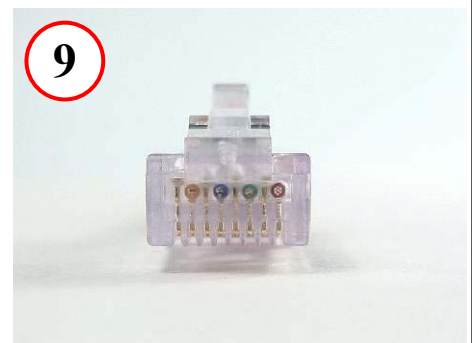
7

Press wires 2, 4, 6, & 8 into place in Management Bar



8

Trim wires to approx. 7/16"

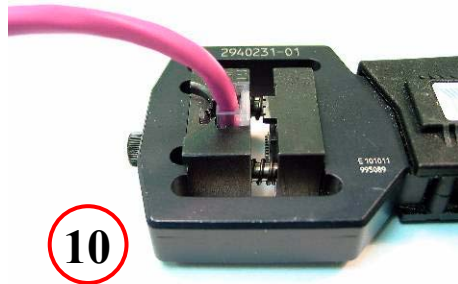


9

Make sure wire ends are visible thru end of plug housing

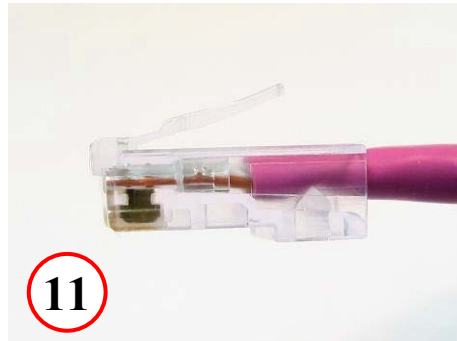
### CAT 5 UNSHIELDED PLUG ASSEMBLY INSTRUCTIONS

Assembly steps 1 – 11 (Cont.):



10

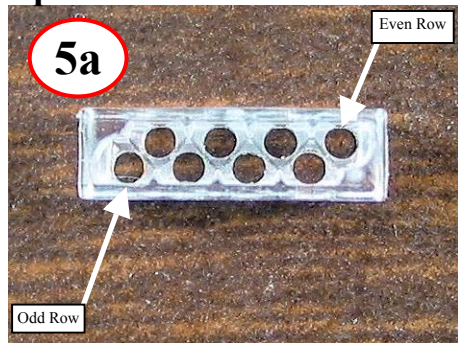
Crimp contacts and strain relief



11

Plug assembly is complete

Alternate Steps For 370808M2-MB Management Bar:



5a

Odd and Even Rows



7a

Trim wires 2, 4, 6, & 8 even with bottom of Management Bar and insert